

Safety Data Sheet

acc. to OSHA HCS 29 CFR 1910.1200

Printing date 03/10/2025

Version US-EN-Rev 1



Reviewed on 03/10/2025

1 Identification

- **Product identifier**
- **Trade name:** COE-SOFT™ PRINT (Bonding Agent)
- **Relevant identified uses of the substance or mixture and uses advised against**
Dental material
The product is intended for professional use.
To avoid risks for humans and environment obtain instructions.
- **Application of the substance / the mixture** Auxiliary for manufacture of dental prothesis
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
GC America Inc.
3737 W. 127th Street
Alsip, IL 60803
USA

Telephone No. +1 (708) 597-0900
SDS.gcamerica@gc.dental
- **Information department:** Regulatory Affairs
- **Emergency telephone number:**
During normal opening times (Monday–Friday 8:00 AM–5:00 PM Central Time): +1 (708) 597-0900
Transportation (CHEMTREC®) Emergency Telephone No. +1 (800) 424-9300

2 Hazard(s) identification

- **Classification of the substance or mixture**
Flammable Liquids 2 H225 Highly flammable liquid and vapor.
Eye Irritation 2A H319 Causes serious eye irritation.
Specific Target Organ Toxicity - Single Exposure 3 H336 May cause drowsiness or dizziness.
- **Additional information:**
The information provided is in regards to the toxicity and hazard rating(s) of the individual component(s) in the formulation. The associated risk(s) depends on the route(s) of exposure. The hazard rating system is based entirely on the existence of the risk(s) and does not take into account the likelihood of reduced risk(s) through proper usage and handling.
- **Label elements**
- **GHS label elements**
Exempt from labeling – medical devices and drugs do not require labeling according to HCS 2012.
The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**
 
- **Signal word** Danger
- **Hazard-determining components of labeling:**
ethyl acetate
- **Hazard statements**
H225 Highly flammable liquid and vapor.

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H319 Causes serious eye irritation.

H336 May cause drowsiness or dizziness.

Precautionary statements

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Hazard(s) not otherwise classified (HNOC):** None known.· **Additional information:**

19.9 % of the mixture consists of component(s) of unknown toxicity.

· **Other hazards**· **Results of PBT and vPvB assessment**· **PBT:** Not applicable.· **vPvB:** Not applicable.

3 Composition/information on ingredients

· **Chemical characterization: Mixtures**· **Description:** Mixture of the substances listed below with nonhazardous additions.· **Dangerous components:**

CAS: 141-78-6 ethyl acetate

75 – < 100%

· **Additional information:**

Concentrations of dangerous components are expressed in percent by weight (% w/w).

If a substance is marked with **, then substance is a trade secret. This is allowed under OSHA's Hazard Communication Standard (HCS) as a trade secret and under GHS as Confidential Business Information (CBI).

4 First-aid measures

· **Description of first aid measures**· **General information:**

Immediately remove any clothing soiled by the product.

If symptoms persist consult doctor.

· **After inhalation:**

Supply fresh air; consult doctor in case of complaints.

In case of unconsciousness place patient stably in side position for transportation.

· **After skin contact:**

Rinse with warm water.

If symptoms persist consult doctor.

· **After eye contact:**

Protect unharmed eye.

Rinse opened eye for several minutes under running water. Then consult a doctor.

· **After swallowing:**

Rinse out mouth and then drink plenty of water.

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If symptoms persist consult doctor.

· **Information for doctor:**

· **Most important symptoms and effects, both acute and delayed**

No further relevant information available.

· **Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

5 Fire-fighting measures

· **Extinguishing media**

· **Suitable extinguishing agents:**

CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

Use fire fighting measures that suit the environment.

· **For safety reasons unsuitable extinguishing agents:** Water with full jet

· **Special hazards arising from the substance or mixture**

In case of fire, the following can be released:

Carbon monoxide (CO)

Carbon dioxide

· **Advice for firefighters**

· **Protective equipment:** Wear self-contained respiratory protective device.

· **Additional information**

Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.

Upon contact with water, a transparent film of polymer with iridescent areas precipitates and floats on the liquid. The polymeric film ranges from transparent to translucent, depending upon collection method. This polymeric film will adhere to surfaces if left to dry and may require scraping to remove.

6 Accidental release measures

· **Personal precautions, protective equipment and emergency procedures**

Remove persons from danger area.

Keep away from ignition sources

Avoid contact with the eyes and skin.

Wear protective clothing.

· **Environmental precautions:**

Do not allow product to reach sewage system or any water course.

Do not allow to penetrate the ground/soil.

· **Methods and material for containment and cleaning up:**

Ensure adequate ventilation.

Absorb liquid components with liquid-binding material.

Dispose of the collected material according to regulations.

· **Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

· **Handling:**

· **Precautions for safe handling**

Observe instructions for use.

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Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

Avoid contact with the eyes and skin.

Use caution when opening. The product is a highly flammable liquid and vapor; keep away from heat, hot surfaces, sparks, flames and other ignitions sources. Use with adequate ventilation. Do not ingest or breathe vapor. Personal Protective Equipment (PPE) such as gloves and safety eyewear are always to be worn. Check bottle with liquid before using. Make sure that upon removal of cap, the bottle opening has no obstructions. Some bottles may contain an insert (as a seal). The insert must be in the cap and not obstructing opening.

In case of contact, flush eyes with water for at least 15 minutes. Get prompt medical attention. If overcome by vapor, move to fresh air. If breathing is difficult, administer oxygen and seek medical attention. If swallowed, dilute by giving water to drink and seek medical attention. In case of contact with skin wash thoroughly with soap and water. Store securely. Store in a well ventilated place. Keep cool. Dispose of all waste according to local regulations.

· **Information about protection against explosions and fires:**

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

Do not spray on a naked flame or any incandescent material.

· **Conditions for safe storage, including any incompatibilities**

· **Storage:**

· **Requirements to be met by storerooms and receptacles:**

Store in a cool location.

Store only in unopened original receptacles.

· **Information about storage in one common storage facility:** Store away from foodstuffs.

· **Further information about storage conditions:**

Observe instructions for use / storage.

Keep receptacle tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

Protect from heat and direct sunlight.

Store in a cool place.

· **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

· **Additional information about design of technical systems:** No further data; see section 7.

· **Control parameters**

· **Components with limit values that require monitoring at the workplace:**

CAS: 141-78-6 ethyl acetate

PEL Long-term value: 1400 mg/m³, 400 ppm

REL Long-term value: 1400 mg/m³, 400 ppm

TLV Long-term value: 400 ppm

· **Regulatory information**

PEL: Guide to Occupational Exposure Values (OSHA PELs)

REL: Guide to Occupational Exposure Values (NIOSH RELs)

TLV: Guide to Occupational Exposure Values (TLV)

· **Additional information:** The lists that were valid during the creation were used as basis.

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- **Exposure controls**

- **Personal protective equipment:**

- **General protective and hygienic measures:**

The usual precautionary measures for handling chemicals should be followed.

Avoid contact with the eyes and skin.

Wash hands before breaks and at the end of work.

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

- **Breathing equipment:**



Suitable respiratory protective device recommended.

- **Protection of hands:**



Protective gloves

- **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye protection:**



Safety glasses

9 Physical and chemical properties

- **Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

Form:

Liquid

Color:

Colorless

- **Odor:**

Sweet, fruity

- **Odor threshold:**

Not determined.

- **pH-value:**

Not determined.

- **Change in condition**

Melting point/Melting range:

Undetermined.

Boiling point/Boiling range:

76 – 78 °C (168.8 – 172.4 °F)

- **Flash point:**

-1 °C (30.2 °F)

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· Flammability:	Highly flammable.
· Auto igniting:	Undetermined.
· Decomposition temperature:	Not determined.
· Ignition temperature:	Product is not self-igniting.
· Danger of explosion:	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.
· Explosion limits: Lower: Upper:	2.1 Vol % 11.5 Vol %
· Vapor pressure:	Not determined.
· Density: · Relative density · Vapor density · Evaporation rate	Not determined. Not determined. Not determined. Not determined.
· Solubility in / Miscibility with Water:	Soluble, but precipitated film of polymer is insoluble. See section 5 for further details.
· Partition coefficient (n-octanol/water):	Not determined.
· Viscosity: Dynamic: Kinematic:	Not determined. Not determined.
· Solvent content: Organic solvents: VOC content:	80.0 % 80.00 %
Solids content:	20.0 %
· Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability** Stable at ambient temperature.
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:**
In case of fire, the following can be released:
Carbon dioxide
Carbon monoxide

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11 Toxicological information

- Information on toxicological effects

- Acute toxicity:

- LD/LC50 values that are relevant for classification:

CAS: 141-78-6 ethyl acetate

Oral	LD50	4935 mg/kg (rabbit)
Inhalative	LC50/4 h	1600 mg/l (rat (f+m))

- Primary irritant effect:

- on the skin: No irritant effect.

- on the eye: Irritating effect.

- Sensitization: No sensitizing effects known.

- Symptoms related to the physical, chemical and toxicological characteristics:

No further relevant information available.

- Subacute to chronic toxicity: No further relevant information available.

- Numerical measures of toxicity:

No ATEmix is calculated because ingredients of the mixture with LD50 or LC50 values are not considered relevant because of low concentration, a less severe acute toxicity category, or both. (ATEmix is the acute toxicity estimate of the mixture.)

- Additional toxicological information: Irritant

- Carcinogenic categories

- IARC (International Agency for Research on Cancer)

dibenzoyl peroxide

3

- NTP (National Toxicology Program)

None of the ingredients is listed.

- OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

- Carcinogenic categories' legend:

IARC Group 1: The agent is carcinogenic to humans.

IARC Group 2A: The agent is probably carcinogenic to humans.

IARC Group 2B: The agent is possibly carcinogenic to humans.

IARC Group 3: The agent is not classifiable as to its carcinogenicity to humans.

IARC Group 4: The agent is probably not carcinogenic to humans.

NTP K: Known to be human carcinogen.

NTP R: Reasonably anticipated to be human carcinogen.

- Additional carcinogenic information: No further relevant information available.

- Repeated dose toxicity: No further relevant information available.

- CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)

No further relevant information available.

- Germ cell mutagenicity: No further relevant information available.

- Carcinogenicity: No further relevant information available.

- Reproductive toxicity: No further relevant information available.

- Specific target organ toxicity - single exposure: No further relevant information available.

- Specific target organ toxicity - repeated exposure: No further relevant information available.

- Aspiration hazard: No further relevant information available.

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12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
Water hazard class 1 (German regulation, AwSV) (Self-assessment): slightly hazardous to water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
Dispose of contents / container in accordance with local / regional / national / international regulations.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.
- **Recommended cleansing agent:**
Water, if necessary with cleansing agents.
Notice that the use of water also precipitates a polymeric film that is insoluble in water. This polymeric film will adhere to surfaces if left to dry. See section 5 for further details.

14 Transport information

- | | |
|---|---|
| <ul style="list-style-type: none"> · UN-Number · DOT, ADR, IMDG, IATA | <p>UN1173</p> |
| <ul style="list-style-type: none"> · UN proper shipping name · DOT · ADR · IMDG, IATA | <p>Ethyl acetate solution
1173 ETHYL ACETATE solution
ETHYL ACETATE solution</p> |
| <ul style="list-style-type: none"> · Transport hazard class(es) · DOT | <div style="text-align: center;">  <p>3</p> </div> |
| <ul style="list-style-type: none"> · Class | <p>3 Flammable liquids</p> |

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· Label	3
· ADR	
	
· Class	3 (F1) Flammable liquids
· Label	3
· IMDG, IATA	
	
· Class	3 Flammable liquids
· Label	3
· Packing group	
· DOT, ADR, IMDG, IATA	II
· Environmental hazards:	Not applicable.
· Special precautions for user	Warning: Flammable liquids
· Hazard identification number (Kemler code):	33
· EMS Number:	F-E,S-D
· Stowage Category	B
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· ADR	
· Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· IMDG	
· Limited quantities (LQ)	1L
· Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· UN "Model Regulation":	UN 1173 ETHYL ACETATE SOLUTION, 3, II

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- SARA (Superfund Amendments and Reauthorization Act)

· Section 355 (extremely hazardous substances):

None of the ingredients is listed.

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· Section 313 (Specific toxic chemical listings):

None of the ingredients is listed.

· TSCA (Toxic Substances Control Act):

All components have the value ACTIVE.

· Additional information:

If a substance is marked with **, then substance is a trade secret. This is allowed under OSHA's Hazard Communication Standard (HCS) as a trade secret and under GHS as Confidential Business Information (CBI).

· Hazardous Air Pollutants

None of the ingredients is listed.

· Proposition 65
· Chemicals known to cause cancer:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

· Carcinogenic categories
· EPA (Environmental Protection Agency)

None of the ingredients is listed.

· EPA carcinogenic categories' legend:

EPA weight-of-evidence (WoE): official codes and categories from EPA's 1986 guidelines and unofficial, derived codes from EPA's standard hazard descriptors from 1996, 1999, and 2005 guidelines

A: human carcinogen (1986)

B1: probable human carcinogen – based on limited evidence of carcinogenicity in humans (1986)

B2: probable human carcinogen – based on sufficient evidence of carcinogenicity in animals (1986)

C: possible human carcinogen (1986)

D: not classifiable as to human carcinogenicity (1986)

E: evidence of non-carcinogenicity for humans (1986)

CaH: carcinogenic to humans

CBD: carcinogenic potential cannot be determined

I: data are inadequate for an assessment of human carcinogenic potential

II: inadequate information to assess carcinogenic potential

K/L: known/likely human carcinogen

L: likely to be carcinogenic to humans

NL: not likely to be carcinogenic to humans

S: suggestive evidence of carcinogenicity, but not sufficient to assess human carcinogenic potential

SC: suggestive evidence of carcinogenic potential

· TLV (Threshold Limit Value)

dibenzoyl peroxide

A4

· ACGIH carcinogenic categories' legend:

A1: confirmed human carcinogen

A2: suspected human carcinogen

A3: confirmed animal carcinogen with unknown relevance to humans

A4: not classifiable as a human carcinogen

A5: not suspected as a human carcinogen

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· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

· GHS label elements

Exempt from labeling – medical devices and drugs do not require labeling according to HCS 2012.
The product is classified and labeled according to the Globally Harmonized System (GHS).

· Hazard pictograms

· Signal word Danger

· Hazard-determining components of labeling:

ethyl acetate

· Hazard statements

H225 Highly flammable liquid and vapor.

H319 Causes serious eye irritation.

H336 May cause drowsiness or dizziness.

· Precautionary statements

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

· Department issuing SDS: Regulatory Affairs

· Contact:

Regulatory Affairs

Telephone No. +1 (708) 597-0900

SDS.gcamerica@gc.dental

· Date of preparation / last revision 03/10/2025 / -

· Abbreviations and acronyms:

GHS: Globally Harmonized System of Classification and Labelling of Chemicals

HCS: Hazard Communication Standard (USA)

MSDS: Material Safety Data Sheet

SDS: Safety Data Sheet

ECHA: European Chemicals Agency

OSHA: Occupational Safety and Health Administration (USA)

HNOC: Hazard Not Otherwise Classified (USA)

OSHA-Ca: Occupational Safety and Health Administration – Carcinogens or potential carcinogens regulated (USA)

NIOSH-Ca: National Institute for Occupational Safety and Health – Carcinogen List (USA)

NIOSH: National Institute for Occupational Safety and Health (USA)

TSCA: Toxic Substances Control Act (USA)

AwSV: Verordnung über Anlagen zum Umgang mit wassergefährdenden Stoffen (Ordinance on facilities for handling substances that are hazardous to water) (Germany)

NOEC: No Observed Effect Concentration

ADR: Accord européen relatif au transport international des marchandises dangereuses par route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

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WEEL: Workplace Environmental Exposure Level
 IMDG Code: International Maritime Dangerous Goods Code
 DOT: Department of Transportation (USA)
 IATA: International Air Transport Association
 ACGIH: American Conference of Governmental Industrial Hygienists
 CAS: Chemical Abstracts Service (division of the American Chemical Society)
 VOC: Volatile Organic Compounds (USA, EU)
 LC50: Lethal concentration, 50 percent
 LD50: Lethal dose, 50 percent
 PBT: Persistent, Bioaccumulative and Toxic
 vPvB: very Persistent and very Bioaccumulative
 TLV: Threshold Limit Value
 PEL: Permissible Exposure Limit
 REL: Recommended Exposure Limit
 Flammable Liquids 2: Flammable liquids – Category 2
 Eye Irritation 2A: Serious eye damage/eye irritation – Category 2A
 Specific Target Organ Toxicity - Single Exposure 3: Specific target organ toxicity (single exposure) – Category 3

Sources

- Manufacturers' MSDSs/SDSs
- OSHA (<https://www.osha.gov/chemicaldatabase>)
- PubChem (<https://pubchem.ncbi.nlm.nih.gov/>)
- ECHA (<http://echa.europa.eu/>)
- EnviChem (www.echemportal.org)

Notes:

CAS Registry Number® is a registered trademark of the American Chemical Society.
 CHEMTREC® is a registered service mark of the American Chemistry Council, Inc.

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